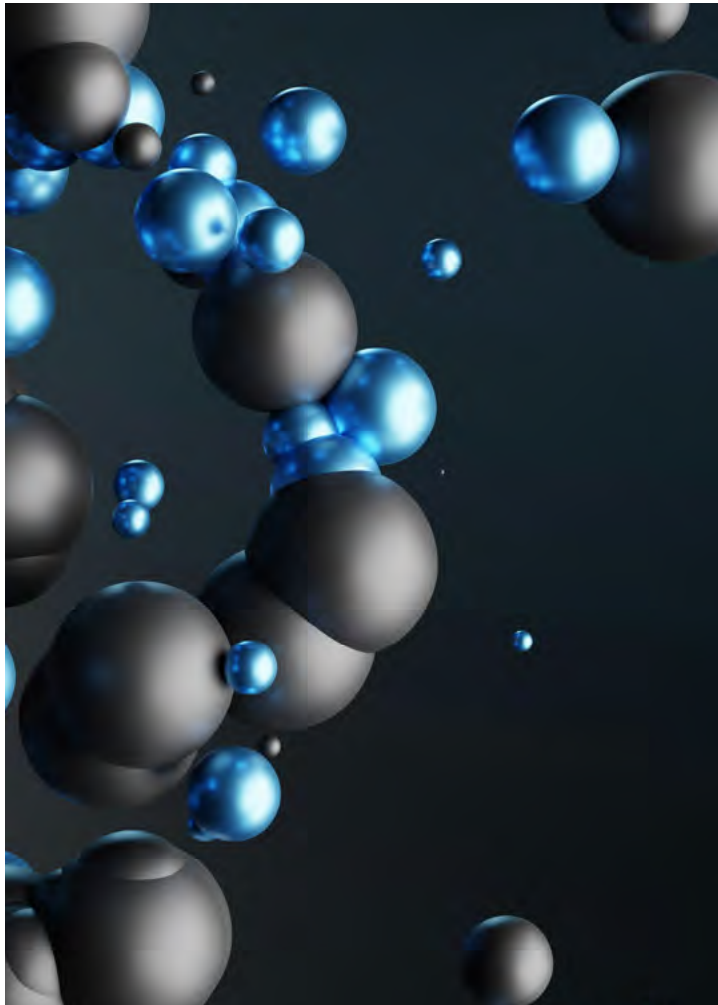




PLANET IN THE EQUATION

Designing environmental responsibility through science, measurement and action

At Lamberti, sustainability is not approached as an abstract ambition or a communications exercise. It is treated as a measurable responsibility, grounded in scientific method, industrial reality and long term accountability. The Planet dimension of Lamberti's sustainability strategy reflects this approach clearly. Environmental stewardship is pursued through data, targets, certifications and continuous improvement, across operations, supply chains and product development.

As stated in the Sustainability Report 2024, Lamberti recognizes **the interdependence between economic growth, social equity and environmental stewardship**. Within this framework, Planet represents the commitment to reducing environmental impact while strengthening operational resilience and technological capability.

Environmental performance is therefore not separated from competitiveness, but embedded into the way the Group designs value.

"We have started an extensive effort to reduce our environmental impact arising from our own operations."

This effort is articulated through four main levers: **decarbonization, energy efficiency, water stewardship and transparent environmental monitoring**. Together, they form a structured pathway that supports both immediate actions and medium to long term transformation.

Decarbonization as a strategic drive

In 2024, Lamberti formally launched a decarbonization plan for three Italian manufacturing sites located in **Albizzate**, **Viguzzolo** and **Zanica**. The plan is supported by a well defined investment framework aimed at reducing the carbon footprint of operations while increasing the resilience of industrial assets and their capacity to adopt advanced energy optimisation technologies.

This structured approach enables Lamberti to define quantitative emission reduction targets for the medium and long term. It also reinforces the role of transparency as a central principle of the sustainability journey. For the first time, Scope 3 emissions have been added to the Group’s emission inventory, allowing greenhouse gas emissions to be disclosed across the entire value chain.

The inclusion of Scope 3 represents a significant step forward in environmental accountability. In 2024, Scope 3 emissions accounted for more than 90% of the Group’s total greenhouse gas inventory, in line with industry benchmarks. The most relevant category within Scope 3 is the purchase of raw materials, representing more than 75% of the total.

Scope 3 emissions were calculated after selecting relevant categories based on market benchmarking with key competitors. Different calculation approaches were used depending on data availability for each Group entity, ensuring methodological robustness while maintaining consistency at Group level.



Zanica Plant



Albizzate Plant



Viguzzolo Plant

Greenhouse gas emissions overview

Emissions category	2024 value
Scope 1	29,754 tons CO ₂ eq
Scope 2	31,265 tons CO ₂ eq
Scope 3	752,271 tons CO ₂ eq
Scope 3 share of total	> 90%

Energy efficiency and renewable energy

Alongside long term decarbonization planning, Lamberti **continues to implement short and medium term actions aimed at reducing environmental impact through energy efficiency.**

A significant example is the Trissino plant, which plays a strategic role within the Surface Treatment Division due to its proximity to the main Italian leather district. In 2024, the Trissino site became a reference point not only for formulation capabilities but also for sustainability performance.

Through the installation of rooftop solar panels designed to meet environmental, landscape and safety regulations, the site is now able to generate 135 MWh per year of renewable electricity. Seventy percent of this energy is used directly on site, while the surplus is fed into the public grid. The renewable energy produced covers 35% of the site’s total energy needs.

This initiative reflects the importance Lamberti places on progressing energy efficiency across all production sites, regardless of size.

The extensive effort in the design, installation and testing of these solar panels shows how important progressing in the energy efficiency of all our production sites is for Lamberti.

In parallel, **Lamberti continues to expand its environmental certification programme.** In 2024, ISO 14001 certification was obtained for the manufacturing site in Hungerford, Texas, making it the first US plant in the Group to achieve this certification. At the same time, extensive work has been carried out on ISO 50001 certification for Italian plants, with completion expected in the coming months.

Energy and emissions performance indicators

Indicator	2023	2024
Scope 1 and 2 emissions reduction since 2021	-	4%
Emission Intensity Ratio	0.28	0.25
Energy Intensity Ratio	3.84	3.74

